

Strength and Density Characteristics of M-30 Concrete Using Coloured Polythene Sheets Curing

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Abstract— The process of maintaining the temperature and moisture conditions of concrete is termed as Curing. It is a must for the hydration reaction of concrete to occur which leads to its strength generation. Moisture, heat and time are the different components that constitute curing. Curing directly affects strength, resistance to freezing, abrasion and scaling resistance, chemical attack resistance etc. Different methods like shading, covering with gunny or hessian bags, membrane curing, and ponding method can be used for curing. In this paper we are using different colored polythene sheets (black, white, blue and pink) for curing. Compressive strengths and density are also compared with normal curing method. A total of 9 cubes are prepared for each type of colored paper curing. Three cubes are then tested at 7, 14 and 28 of curing for compressive strength. This study also identifies the best colored polythene sheet that can be used for curing.

Keywords: Polythene sheets curing, Colored paper curing, Hydration, compressive strength

I. INTRODUCTION

Construction without concrete is unimaginable in this world. It is a combination mixture of cement, aggregates, water and some admixtures in the desired proportions. The ordinary Portland cement (OPC) is the major binder in its constituents. Hydration reaction takes place when the cement is mixed with water. Hydration reaction is the major process that gives strength to the concrete. Water is essential for the hydration reaction to take place. Sometimes water will be lost from concrete by evaporation due to sun. The loss of water may lead to inadequate strength in concrete.

Curing is the process of maintaining the moisture inside the concrete. It can also be achieved by preventing the water to get evaporated. Proper curing helps in reduction of porosity and increasing the density in microstructure in the concrete thus helping the concrete to attain its desired strength and properties. Improper curing leads to pores, shrinkage, chemical attacks and strength defects. So, curing is an important criteria that is required for quality concrete.

1.1 Types of curing

There are different categories in the curing process. In the first category, concrete surface will be kept wet continuously for a required period (Conventional Curing). In

the second category, the loss of moisture is minimized by covering the surface with impermeable membrane (membrane curing). In the third category, concrete surface is kept moist and temperature of the concrete is raised by increasing strength gain rate (Accelerated curing).

1.2 Membranes

Concrete surface can be covered by plastic sheets or polyethylene films. It prevents the water to get evaporated from the concrete. Polyethylene has desirable properties like light weight, moisture barrier and can be easily molded to any shapes. Some patchy discoloration may also be caused by using the polyethylene membrane curing. If calcium chloride is present in the concrete, patchy discoloration may be predominant. The polyethylene films should be categorized under ASTM C 171 standard, which specifies 0.10 mm thickness.

II. MATERIALS AND METHODS

2.1 Cement

Experiment was carried out by using Ordinary Portland. The physical properties of the cement after the tests are given below.

Table 1. Physical properties of Cement

S.No	Property	Value
1	Grade	53
2	Specific Gravity	3.12
3	Fineness(cm ² /gms)	2100
4	Standard Consistency (%)	27
5	Initial Setting Time (min.)	35
6	Final Setting Time (min.)	420

2.2 Coarse and Fine aggregate

River sand is used as fine aggregate with a specific gravity of 2.68. The sample is conforming to zone II and fineness modulus is 3.18. Coarse Aggregate used is 10 mm and 20 mm crushed gravel of 2.71 specific gravity. Both coarse and fine aggregate was air-dried in the laboratory and sieve analysis was carried out. The fineness modulus was found out to be 7.13 for the coarse aggregate.

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2.3 Mix Proportions

The investigation was aimed at studying the compressive strength of M30 grade Concrete for different type of colored polythene paper curing. The mix proportions are calculated based on the IS 10262 and SP 23. The proportions of Cement: Sand: Coarse Aggregate: w/c = (1: 1.88: 3.38:0.45) was used for mixing.

2.4 Curing

The curing were carried out on 150 mm cube specimens for the ages of 7, 14 and 28 days. The specimens are weighed before curing. The specimens were kept at room temperature for 24 hours and then covered with different types of colored polythene sheets in a closed room with room temperature (Avg. 220 C). Polythene sheets used for the curing are of color black, blue, white and pink. The thickness of polythene sheets used are less than 0.1 mm as per the standards

2.5 Compressive strength and Density

The compressive strength of the concrete cube was determined by using a Compressive strength testing machine. Three cube specimens were tested at 7, 14 and 28 days of curing. Density of the concrete is determined for cubes by weighing it and then dividing it by its volume for each type of colored paper curing.

III. RESULTS AND DISCUSSION

Compression testing machine of 2000kN was used for finding the compressive strength at 7, 14 and 28 days of curing.

Table 2. Compressive strength after 7 days of curing

S.No	Type of curing	Sample 1 (MPa)	Sample 2 (MPa)	Sample 3 (MPa)	Average (MPa)
1	Normal Curing	24.63	24.74	24.82	24.73
2	Black Polythene	21.13	20.97	21.30	21.13
3	Blue Polythene	21.6	21.45	21.96	21.67
4	White Polythene	23.4	23.19	23.71	23.25
5	Pink Polythene	22.35	22.48	22.34	22.39

Table 3. Compressive strength after 14 days of curing

S.No	Type of curing	Sample 1 (MPa)	Sample 2 (MPa)	Sample 3 (MPa)	Average (MPa)
1	Normal Curing	34.64	35.24	34.84	34.91
2	Black Polythene	29.54	29.48	30.15	29.72
3	Blue Polythene	30.42	30.12	30.94	30.49
4	White Polythene	32.58	32.14	32.86	32.53
5	Pink Polythene	31.25	31.47	30.92	31.21

Table 4. Compressive strength after 28 days of curing

S.No	Type of curing	Sample 1 (MPa)	Sample 2 (MPa)	Sample 3 (MPa)	Average (MPa)
1	Normal Curing	38.68	39.54	38.12	38.78
2	Black Polythene	32.57	32.93	32.78	32.76
3	Blue Polythene	33.47	33.53	33.87	33.62
4	White Polythene	35.54	34.85	35.21	34.87
5	Pink Polythene	34.24	34.81	34.04	34.36

Table 5. Density of concrete before curing

S.No	Type of curing	Sample 1 (kg/m3)	Sample 2 (kg/m3)	Sample 3 (kg/m3)	Average (kg/m3)
1	Normal Curing	2658	2748	2878	2761
2	Black Polythene	2578	2688	2582	2616
3	Blue Polythene	2687	2576	2579	2614
4	White Polythene	2884	2775	2686	2781
5	Pink Polythene	2589	2604	2598	2597

Table 5. Density of concrete After 28 days of curing

S.No	Type of curing	Sample 1 (kg/m3)	Sample 2 (kg/m3)	Sample 3 (kg/m3)	Average (kg/m3)
1	Normal Curing	2714	2847	2956	2839
2	Black Polythene	2415	2578	2497	2497
3	Blue Polythene	2662	2545	2548	2585
4	White Polythene	2845	2752	2648	2756
5	Pink Polythene	2541	2579	2567	2562



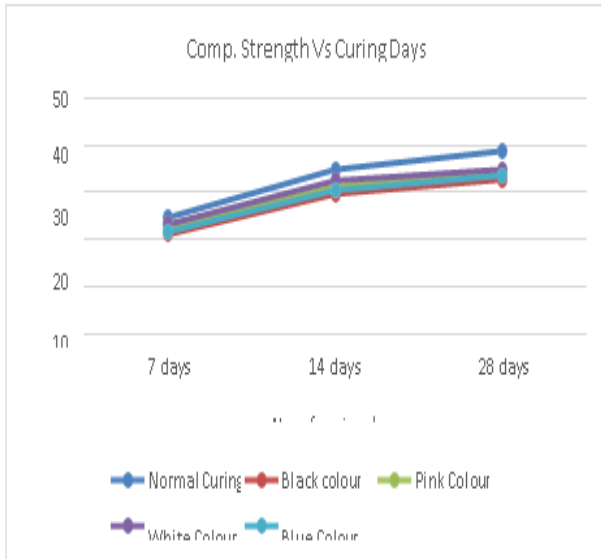


Fig. 1. Compressive strength of cubes

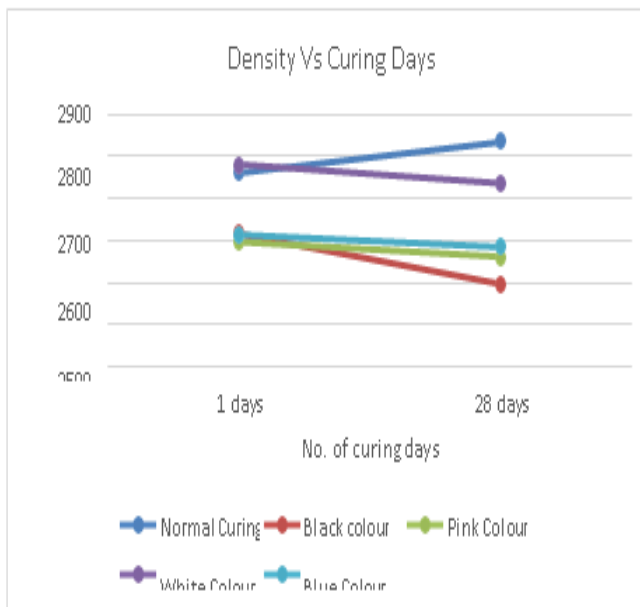


Fig. 2. Density of cubes

IV. CONCLUSIONS

The following conclusions were made from the results.

1. Colored Polythene sheets can be used as membrane curing for concrete wherever there is water scarcity.
2. White color polythene sheet gave the maximum strength when compared to other colored polythene sheets, when used for curing.
3. Blue, Pink and Black polythene sheets curing also resulted in substantial gain in compressive strength.
4. There is a slight decrease in density after curing of the concrete using polythene sheet.
5. Loss of density is minimum for White polythene sheet and maximum for Black color polythene sheet.

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