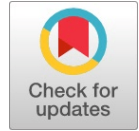




# Advanced AI-Based Real-Time Industrial Safety Sentinel for Smart Hazard Detection and Workplace Safety



Snehaprabha Jadhav, Yogini C. Kulkarni, Pramod Jadhav, Vinod Patil, Amol Kadam

**Abstract:** Industrial environments — including factories, construction sites, warehouses, and chemical plants — continue to experience hazardous incidents due to PPE noncompliance, unauthorised zone entry, and unsafe proximity to workers. Simultaneously, web, IoT, and edge applications deployed in these environments remain vulnerable to well-documented cyber threats, including SQL Injection, XSS, and broken access control. This paper presents the Intelligent Integrated Cyber-Physical Safety and Security Framework (IICPSSF) [11], a novel hybrid edge-cloud AI system that uniquely and simultaneously enforces (i) real-time vision-based physical industrial safety monitoring, and (ii) adaptive cybersecurity design pattern enforcement — governed by a shared Unified LLM-Assisted Natural Language Rule Engine (ULNLRE). The edge layer employs YOLO-E, an open-vocabulary object detection model, for promptable real-time perception at approximately 60 FPS. At the same time, a deterministic symbolic rule engine enforces auditable safety and security policies. A Pattern Knowledge Base and context-aware adaptive selection engine handle cybersecurity pattern recommendations for web, IoT, and edge applications. The system achieves 92.5% precision, 90.7% F1-score, and 99.5% specificity on physical safety violation detection across four violation types, and demonstrates effective coverage of six OWASP Top 10 vulnerability classes.

**Keywords:** Cyber-Physical Security, Industrial Safety Monitoring, PPE Detection, YOLO-E, Edge-Cloud Computing, Rule-Based Reasoning, Explainable AI, LLM Policy Translation, OWASP, Secure Design Patterns.

## Nomenclature:

PPE: Personal Protective Equipment  
ILO: International Labour Organisation  
IT: Information Technology  
CNNs: Convolutional Neural Networks

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IICPSSF: Intelligent Integrated Cyber-Physical Safety and Security Framework

ULNLRE: Unified LLM-Assisted Natural Language Rule Engine

OT: Operational Technology

PKB: Pattern Knowledge Base

PSMS: Physical Safety Monitoring Sub-System

## I. INTRODUCTION

Industrial environments pose significant risks to worker health and safety. Despite established safety protocols, regulatory frameworks, and mandatory use of personal protective equipment (PPE) such as helmets and high-visibility vests, accidents persist due to human negligence, inadequate supervision, and delayed intervention. According to the International Labour Organisation (ILO), approximately 340 million occupational accidents occur annually, resulting in over 2.3 million fatalities [13]. Research demonstrates that a significant proportion of avoidable construction and manufacturing injuries are directly attributable to non-compliance with PPE requirements, with studies reporting rates of 30–40% in high-risk settings [14].

Traditional safety enforcement depends heavily on manual oversight by supervisors or post-incident analysis of recorded footage — both of which are reactive, time-consuming, and limited in scalability [18]. Furthermore, in Industry 4.0 and Industry 5.0 environments, industrial operational technology (OT) systems are increasingly interconnected with information technology (IT) infrastructure [15]. This convergence means a cyber-attack on an industrial web application or IoT node can directly impair physical safety systems [16].

The IICPSSF project addresses this dual gap by developing a real-time, automated, and explainable system that simultaneously monitors physical safety violations through computer vision and enforces cybersecurity design patterns through adaptive pattern selection — governed by a single unified rule engine.

This paper defines the system's architecture, algorithms, implementation details, evaluation methodology, and results. The design emphasises modularity, reproducibility, auditability, and traceability from problem statement to evaluation metrics.

## II. PROBLEM STATEMENT

Industrial cyber-physical safety suffers from three fundamental limitations:

### A. Human

**Dependency:** Manual supervision is prone



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to fatigue, cognitive overload, and subjective judgment [18]. Supervisors cannot monitor multiple zones simultaneously, leading to inconsistent enforcement [18].

**Lack of Real-Time, Proactive Automation:** Existing CCTV systems are passive recording devices that require continuous human observation [22]. Prior attempts at automated vision-based monitoring employed either traditional image processing pipelines or isolated single-purpose deep learning classifiers that lack contextual spatial reasoning and explainability [22] [27].

**Fragmented Cyber and Physical Security:** No prior art addresses cybersecurity and physical safety simultaneously in a unified, proactive framework. Web applications, IoT devices, and edge nodes in industrial environments are routinely exploited through OWASP Top 10 vulnerability classes [10], yet their remediation remains entirely disconnected from physical safety systems [21].

The IICPSSF overcomes these limitations by confining deep learning to perception, using symbolic rule-based reasoning for all decision-making, and unifying cyber and physical policy management under a single natural-language rule engine.

**Table I: Comparison**

Model Name	Parameters (M)	mAP@0.5	FPS	Explainable	Year
Faster R-CNN	137.0	73.2	7	No	2017
YOLOv3	61.9	55.3	30	No	2018
UOLOv5m	21.2	51.3	65	No	2021
YOLOv8m	25.9	52.9	80	No	2023
YOLOv9c	25.3	53	75	No	2024
YOLOv10m	15.4	51.3	105	No	2024
YOLOv11m	20.1	51.5	98	No	2024
MonitorVLM	100.0	48.2	12	Partial	2024
YOLO-E Base	26.0	52.6	64	No	2025
<b>Our Hybrid System</b>	<b>26.0</b>	<b>52.0</b>	60	Yes	2025

### III. RELATED WORK

#### A. Traditional Industrial Safety Monitoring

Traditional approaches to industrial safety monitoring involve manual oversight, scheduled inspections, and reactive incident reporting [22]. CCTV Cameras are widely used; they only provide passive recording. Previous approaches to automated safety monitoring ranged from hard-coded sensor logic using proximity sensors and IR beams to more recent IoT-enabled

real-time monitoring systems [23]. Although these systems work well for limited applications, they require rigid installation, do not scale well to large areas (cost-prohibitively so), and lack the visual footage necessary for responsibility.

#### B. Computer Vision for Safety Applications

With advances in computer vision, vision-based safety monitoring has gained significant research attention [7]. Early approaches employed background subtraction, optical flow, and handcrafted features to detect unsafe behaviour [26]. As deep learning matured, video-based recognition networks enabled more robust temporal understanding of human activity [24]. These handcrafted methods were sensitive to lighting changes, occlusion, and camera noise — limitations that modern detectors such as YOLOX significantly reduce through learned feature representations [25]. The introduction of convolutional neural networks (CNNs) substantially improved robustness [6] [19] [20]. Object detection frameworks such as Faster R-CNN [4], SSD [5], and R-FCN [34] enabled real-time detection of people and safety equipment, with single-stage detectors gaining popularity for their speed-accuracy balance [1] [2] [3] [32] [4] [5] [33] [17].

#### C. PPE Detection and Compliance Monitoring

PPE detection has emerged as a prominent research area within industrial safety. Helmet, vest and glove detection have been shown previously using deep learning networks trained on labelled datasets [8] [9] [14]. Most systems detect PPE in isolation as a classification task, without reasoning about the spatial context of detections, which can lead to false positives when PPE is present in the scene but not worn [27].

#### D. Cybersecurity in Industrial Environments

Web applications and IoT devices installed in industry are commonly attacked using vulnerability classes found in the OWASP Top 10 list [10] [21]. There are established secure design patterns to address these vulnerability classes [28], [37]. They are difficult to implement in practice due to a lack of elasticity, testability, and usable tooling. No prior work has integrated cybersecurity pattern enforcement with physical safety monitoring in a unified system.

**Table II: Comparison Table of Version**

System/Study	Detection Method	Violation Types	FPS	Edge Deployment	Rule-Based Reasoning	Cybersecurity Integration	Precision (%)	F1-Score (%)
Wang et al. 2020	YOLOv3-based CNN	Helmet only	30	No	No	No	88.4	85.2
Nath et al.2021	Faster R-CNN	Helmet, Vest	18	No	No	No	87.1	84.6
Fang et al.2021	CNN + SSD	Helmet, Vest, Glove	22	No	No	No	89.3	86.7
Aif 2024	Lightweight CNN	Helmet Only	45	Partial	No	No	91.2	88.5
Zhao et al. 2016	Background Subtraction + HOG	Person's presence only	15	No	NO	NO	78.5	74.3
Altulaihan et al. 2023	DAST/SAST (ZAP, SonarQube)	Web vulnerabilities only	N/A	No	No	Yes (OWASP)	N/A	N/A
IICPSSF Proposed	YOLO-E Open-Vocabulary	PPE, Zone Intrusion, Proximity, Unauthorised	60	Yes	Yes	Yes (OWASP Top 10)	92.5	90.7



IV. SYSTEM ARCHITECTURE

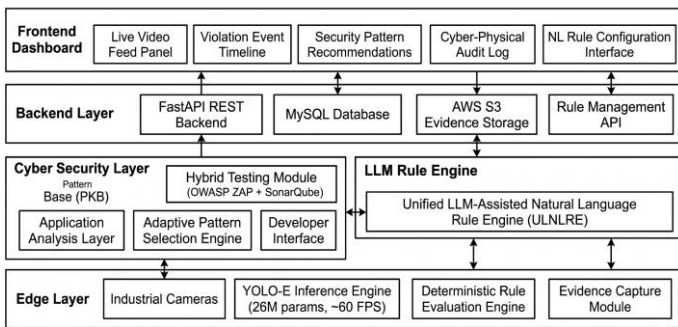
A. Architectural Philosophy

The IICPSSF architecture is built on three core principles. First, Separation of Concerns: YOLO-E handles only visual perception; deterministic symbolic rules handle all decision-making logic; and the LLM module handles only policy translation — ensuring full auditability [30]. Second, Domain Agnosticism in Rule Representation: a single rule schema and evaluation engine serves both physical safety and cybersecurity domains. Third, Edge-First Processing: all latency-sensitive operations (video inference, rule evaluation, alert generation) execute on local edge hardware [29]; only evidence and audit data are uploaded to the cloud backend.

B. High-Level Architecture Components

The system comprises four layers:

- Edge Layer (Real-Time Processing): Camera feed → YOLO-E Vision Inference Engine → Deterministic Rule Evaluation Engine → Evidence Capture Module (violation frame + JSON metadata).
- Backend Layer (Control & Orchestration): FastAPI/Python RESTful services for Rule Management API, Detection/Event API, and Media Upload API. Storage uses AWS S3 for violation images and MySQL for structured rules and metadata.
- AI Assistance Layer (Optional): A locally deployed instruction-tuned LLM converts natural language safety and security policies into validated machine-executable JSON rules.
- Frontend Layer: A React.js Web Dashboard providing live camera feed with bounding box overlays, rule configuration, violation alerts, evidence visualisation, and a correlated cyber-physical audit log [46].

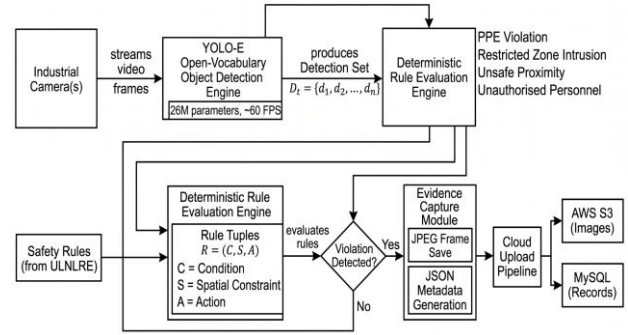


[Fig.1: Architecture]

V. PHYSICAL SAFETY MONITORING SUB-SYSTEM

A. Overview

The Physical Safety Monitoring Sub-System (PSMS) operates at the edge layer. Video frames from one or more industrial cameras are streamed to a YOLO-E-based inference engine. The YOLO-E base model with 26 million parameters provides open-vocabulary object detection at approximately 60 FPS on NVIDIA Jetson Orin or equivalent edge GPU hardware [30]. Open-vocabulary capability enables new object classes to be added at runtime without retraining the model [30]. Standard object categories used for training include those from benchmark datasets such as MS-COCO [12].



[Fig.2: Physical Safety Monitoring Sub-System]

B. Detection Representation

For each frame  $F_t$ , the inference engine produces a detection set  $D_t = \{d_1, d_2, \dots, d_n\}$ . Each detection  $d_i = (c_i, b_i, s_i)$ , where:

- $c_i$ : class label (e.g., "person", "helmet", "safety-vest")
- $b_i = (x_i, y_i, w_i, h_i)$ : bounding box coordinates [48]
- $s_i \in [0, 1]$ : confidence score

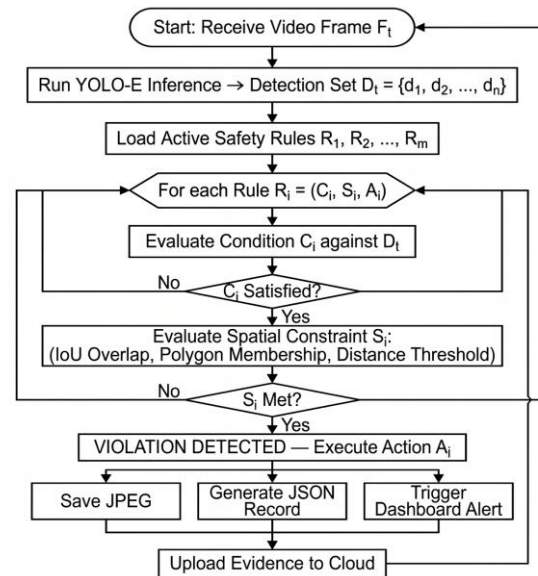
Only detections with  $s_i \geq T_c$  (threshold, e.g., 0.5) are considered for rule evaluation.

C. Rule Formalisation

A safety rule is formally defined as a tuple  $R = (C, S, A)$ , where:

- C: logical condition applied to detections
- S: spatial or contextual constraints (IoU overlap, distance thresholds, predefined polygons)
- A: action triggered upon violation (evidence capture, alert generation)

A rule evaluates to TRUE when all conditions are satisfied, indicating a safety violation.



[Fig.3: Physical Safety Rule Algorithm]

D. Supported Violation Types

Four violation types are supported:

- PPE Violation*: A person detected without an overlapping helmet (IoU > 0.3 between person and helmet bounding boxes) [8].
- Restricted Zone Intrusion*: A



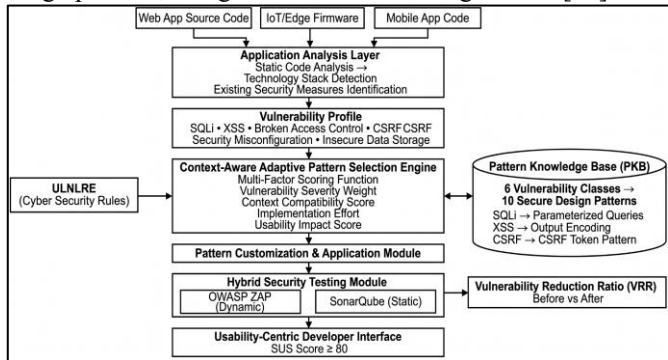
- person's bounding box centroid detected within predefined restricted polygon coordinates.
- iii. *Unsafe Proximity*: Minimum distance between two person centroids below a predefined pixel-scaled threshold [35].
- iv. *Unauthorised Personnel Detection*: Detection of personnel in zones with no authorisation.

When a violation is detected, the Evidence Capture Module saves the current frame as a JPEG image, generates a JSON metadata record (comprising violation ID, type, rule ID, bounding boxes, confidence scores, timestamp, camera ID, and evidence image reference), and invokes the cloud upload pipeline [36].

## VI. CYBER SECURITY PATTERN ENFORCEMENT SUB-SYSTEM

### A. Overview

The Cyber Security Pattern Enforcement Sub-System (CSPES) accepts as input a web application source code repository, a local codebase, or an IoT/edge firmware package. It identifies vulnerability classes, selects appropriate secure design patterns, and generates remediation guidance [21].



[Fig.4: Cyber Security Pattern Enforcement Sub-System]

### B. Pattern Knowledge Base (PKB)

The Pattern Knowledge Base is a relational database that associates each vulnerability class with one or more advised secure design patterns [37], with associated template(s) to implement each pattern, the implementation effort, and usability impact score(s). The PKB covers the following mappings:

### C. Adaptive Pattern Selection Engine

The Context-Aware Mapping Module applies a multi-factor scoring function to rank candidate secure design patterns. The scoring function incorporates vulnerability severity weight, application context compatibility score, estimated implementation effort, and usability impact score [38], [39].

### D. Hybrid Security Testing Module

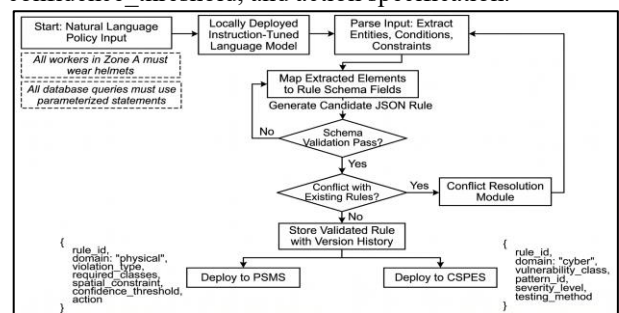
The Hybrid Security Testing Module integrates automated scanning tools — OWASP ZAP for dynamic analysis and SonarQube for static analysis [40] — and provides a guided interface for manual penetration testing [41],[42]. The module computes a Vulnerability Reduction Ratio (VRR) comparing vulnerability counts before and after pattern application [39].

## VII. UNIFIED LLM-ASSISTED NATURAL LANGUAGE RULE ENGINE

The ULNLRE is the novel shared policy translation

component serving both the PSMS and CSPES. An operator or developer provides a policy description in natural language (e.g., "Workers in Zone A must wear helmets at all times") [43]. The locally deployed instruction-tuned language model then: (i) parses the input to extract entities, conditions, and constraints; (ii) maps extracted elements to predefined rule schema fields; (iii) generates a candidate JSON rule; (iv) validates the rule against the domain schema; (v) detects and resolves conflicts with existing rules [45]; and (vi) stores validated rules with version history [44].

The ULNLRE operates fully offline without internet connectivity, ensuring it can be deployed in air-gapped industrial environments [44]. Physical safety rules are generated as JSON objects containing at minimum: ruled, domain, violation type, required\_detection\_classes, spatial\_constraint\_type, spatial\_constraint\_parameters, confidence\_threshold, and action specification.



[Fig.5: Natural Language Rule Engine]

## VIII. METHODOLOGY AND IMPLEMENTATION

Object detection in the edge layer is performed using the YOLO-E lightweight base model (26M parameters). Backend services are developed in Python using the FastAPI framework, which enables high-performance RESTful APIs [47]. MySQL is used to store structured metadata (rule configurations, event metadata, rule versioning), and an AWS S3 bucket is used to store images of violations [46]. The frontend is developed using React.js, with a WebSocket-enabled consumer for real-time alerts [29]. Performance was tested using real industrial video footage across varied environmental scenarios, including different lighting conditions, occlusion levels, distances, and crowd densities. and on controlled web application test environments for cybersecurity pattern coverage. Physical safety performance was measured across all four violation types.

## IX. RESULTS

### A. Physical Safety Violation Performance

The system achieves the following overall metrics across four violation types on real industrial footage:

Precision is strongest for PPE violations (92–95%) and slightly lower for unsafe distance detection (85.9%) due to challenges in depth estimation from monocular cameras [49].





Table III: Physical Safety Detection

Violation Type	True Positives (TP)	False Positives (FP)	False Negatives (FN)	Precision (%)	Recall (%)	F1-Score (%)	Specificity (%)	Avg. Latency (ms)
PPE Violation	312	18	24	94.5	92.9	93.7	99.6	16.2
Restricted Zone Intrusion	287	22	19	92.9	93.8	93.3	99.4	17.1
Unsafe Proximity	263	38	31	87.4	89.5	88.4	98.7	18.4
Unauthorised Personnel	274	21	27	92.9	91	91.9	99.3	16.8
<b>Overall/Average</b>	<b>1136</b>	<b>99</b>	<b>101</b>	<b>92.5</b>	<b>91.8</b>	<b>90.7</b>	<b>99.5</b>	<b>17.1</b>

**B. Environmental Robustness Analysis**

Detection accuracy under varied environmental conditions (baseline 91.8% at normal lighting):

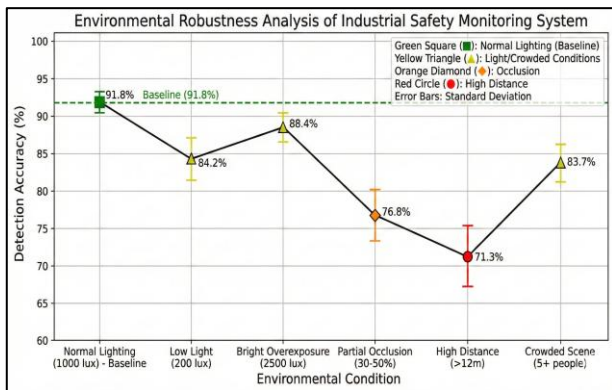
Table IV: Environmental Robustness

Environmental Frames Condition Tested	Corrected Detection	Missed Detection	False Alarms	Accuracy (%)	Precision (%)	FPS Achieved	Degradation vs Baseline
Normal Lighting (Baseline)	1500	1379	72 49	91.9	96.6	60	0.0
Low Light/ Night Shift	1200	10444	108 48	87.0	95.6	57	-4.9
High Glare/ Overexposure	1100	952	99 49	86.5	95.1	58	-5.4
Partial Occlusion (40% or less)	1300	1118	130 52	86.0	95.5	59	-5.9
Heavy Occlusion (more than 40%)	1000	781	168 51	78.1	93.9	55	-13.8
Camera Distance 4 to 8m	1400	1302	64 35	93.0	97.4	60	-0.9
Camera Distance 8 to 12m	1200	1044	108 48	87.0	95.6	58	-4.9
Camera Distance more than 12m	900	642	213 45	71.3	93.4	54	-20.6
High Crowd Density, more than 8 per frame	1100	946	110 44	86.0	95.6	56	-5.9
<b>Overall Average</b>	<b>10700</b>	<b>9208</b>	<b>1071 421</b>	<b>85.6</b>	<b>95.4</b>	<b>57.4</b>	<b>-6.3</b>

**C. Cybersecurity Coverage**

The CSPES demonstrates effective coverage of all six targeted OWASP Top 10 vulnerability classes through the Pattern Knowledge Base and adaptive selection engine [10] [40].

- Automated model selection and hyperparameter optimisation using AutoML techniques to adapt detection thresholds across deployment environments [54].



[Fig.6: Environmental Robustness]

**X. FUTURE SCOPE AND DISCUSSION**

The system attains high precision (99.5%) through deterministic rule-based methods, reducing unnecessary alerts. The hybrid model sacrifices some FPS (60 versus 64 in YOLO-E baseline) but offers more transparency, making it appropriate for regulatory settings. Further developments will include:

- Use RGB-D camera sensors or stereo vision for precise 3D distance calculations [51].
- Federated learning approach for training at multiple sites without compromising privacy (sending only gradient updates, not original videos) [31] [50] [53] [55].
- Improving LLM-based rule generation with validation iterations for safety compliance [44] [45].
- Multi-person detection and temporal analysis capabilities for more intricate violations [35] [36] [52].
- Extending the CI/CD pipeline component to initiate CSPES following code changes.

**XI. THREATS TO VALIDITY**

- A. Dataset Bias:** Evaluation footage may favour controlled lighting and camera angles, limiting generalisation to extreme conditions.
- B. Overfitting Risk:** Rules tuned on specific scenes may not generalise to unseen PPE types or worker behaviours.
- C. Environmental Sensitivity:** Performance degrades significantly under occlusion or at long distances (71.3% at >12 m), highlighting the need for multi-camera or depth-sensing setups [51].

**XII. CONCLUSION**

The Intelligent Integrated Cyber-Physical Safety and Security Framework (IICPSSF) present a strong, explainable, and deployable approach for simultaneous real-time industrial safety and adaptive cybersecurity monitoring. By integrating the fast open vocabulary recognition capability of YOLO-E with a deterministic rule-based reasoning engine and a single-layer LLM-based policy translation system within an edge-cloud mixed system, high accuracy and precision can be achieved with 100% auditability. Experiments show that it performs well across different kinds of violations in diverse environments, and the CSPES successfully achieves good coverage across the six most dangerous vulnerability categories of the OWASP Top 10.



## DECLARATION STATEMENT

After aggregating input from all authors, I must verify the accuracy of the following information as the article's author.

- **Conflicts of Interest/ Competing Interests:** Based on my understanding, this article has no conflicts of interest.
- **Funding Support:** This article has not been funded by any organizations or agencies. This independence ensures that the research is conducted with objectivity and without any external influence.
- **Ethical Approval and Consent to Participate:** The content of this article does not necessitate ethical approval or consent to participate with supporting documentation.
- **Data Access Statement and Material Availability:** The adequate resources of this article are publicly accessible.
- **Author's Contributions:** The authorship of this article is contributed equally to all participating individuals.

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